

**Slavery and Human Trafficking Statement
Tata Steel UK Limited and its Subsidiaries
Year-Ending 31 March 2025**

The following Slavery and Human Trafficking Statement was approved by the Tata Steel UK Board on the 15 August 2025

The UK Modern Slavery Act 2015 requires certain businesses to publish a statement setting out the steps taken in the previous financial year to ensure that slavery and human trafficking is not taking place in their own business or supply chain.

Tata Steel UK Limited (Tata Steel UK) is publishing this statement on behalf of itself and its relevant subsidiaries. The policies and procedures referenced in this statement apply to all Tata Steel UK subsidiary companies.

Who We Are

Tata Steel UK announced a strategic change in FY25, to move from Blast Furnace produced steel to a reroller model whilst preparing to move to Electric Arc Furnace production. Tata Steel UK is a global steel supplier with key markets in United Kingdom and Europe. Tata Steel UK is Tata Steel's main operating entity in the UK with its primary operations located at Port Talbot South Wales and is supported by a network of downstream operations and service centres across the UK and the EU for the distribution and further processing of steel products, and a worldwide network of sales offices. As at the end March 2025, Tata Steel UK employed some 6,228 people in the UK.

Our Principles

The Tata Group was founded on the principle that its activities should always benefit society. The Tata Values – Integrity, Responsibility, Excellence, Pioneering, Unity – continue to guide Tata Steel UK's vision to be the global benchmark for value creation and corporate citizenship in the steel industry.

For Tata Steel UK, our mission is to be the foundation of a sustainable UK industrial economy. This will help ensure future success, as well as develop a business that has a positive, lasting impact on the industry and its communities.

The core Tata Values underpinning this strategy are Integrity and Responsibility. These require that we always act responsibly and are responsive towards the countries, communities, and environments in which we work, and that we conduct business fairly, with honesty and transparency that stands the test of public scrutiny. We recognise the wider responsibility we have as a good corporate citizen to ensure the highest ethical standards are maintained, including aiming to ensure that slavery and human trafficking is not present in our business or supply chain.

Policies and Procedures

Underlying all Policies is our commitment to the Tata values. Tata companies have consistently adhered to the values and ideas articulated by Tata's Founder for over 150 years. We are proud of our ethical principles as articulated in the Tata Code of Conduct, to which all Tata Group companies subscribe. The Code requires Tata companies and employees to act with professionalism, honesty and integrity, and to preserve the human rights of every individual and the community. All employees have received a copy of the Code and a targeted e-learning module has been launched to ensure understanding throughout the organisation.

Tata Steel UK's governance framework flows from a set of Group Policies, intended to promote ethical and legally compliant business conduct, which set the principles and behaviours to which we and our employees are required to adhere. The principles of the Tata Code of Conduct apply to all our dealings with our business partners who are encouraged to operate to similar standards.

In addition to this Modern Slavery Statement, Tata Steel UK has developed and deployed a Modern Slavery Policy which sets out our responsibilities and of those working for and on behalf of Tata Steel UK, in any capacity and an e-learning module is deployed during the current financial year.

Tata Steel UK has a Modern Slavery Policy along with a Supplier Code of Conduct and a Responsible Sourcing Policy which has been communicated to all suppliers to Tata Steel UK. Tata Steel UK has established due diligence processes to identify, assess, and mitigate the risks of forced and child labour within its supply chain, including Vendor Questionnaire, adherence to the Responsible Supply Chain Policy and acknowledgement of the Tata Steel Modern Slavery Policy. Products that Tata Steel manufactures in the UK are certified as conforming to the responsible sourcing standard BES6001. This requires that Tata Steel has in place detailed traceability for all the constituent materials in the products.

People in Our Business

Our employees remain at the core of our business success. All Tata Steel UK employees are recruited in accordance with clear HR policies and procedures designed to comply with all applicable legislation, including checks for immigration status and ensuring compliance with national minimum wage and other employment regulations.

Tata Steel UK supplements its internal resources from time to time with support from third party services. This can range from the use of specialist consultants on secondment to the business for a short period, to outsourcing non-core services to third party suppliers. This includes the use of temporary agency workers to provide the flexibility to react to and support operating requirements across all areas of the organisation as required.

We work with a number of employment agencies, all appointed in accordance with our procurement processes (including pre-qualification and subsequent checks) and our Responsible Procurement Policy. Each employment agency implements an on-boarding process for our temporary staff and provides on-going management, supplemented by specific local area induction processes and training. We require the agencies to check workers are fit and eligible

for work as part of the on-boarding process. We also expect these agencies to adopt management practices that mirror our own in providing a high level of safeguarding for their workers.

Supply Chain Overview

Tata Steel UK spends approximately US\$941 million on raw materials including coke, iron ore and coal and a further £1.1 billion each year on goods, services, and materials to support its steelmaking, processing, and distribution operations worldwide. The raw material spend profile will change due to the switch to a re-roller model, therefore spend on substrate material will be approximately £1.1bn.¹ Procurement is organised to meet the needs of the Company's geographical footprint and the UK value chain.

Responsible Procurement

Tata Steel UK has a Responsible Procurement Policy which provides more details about how its Sustainability Policy is translated into required actions down through its supply chain. It takes into account the OECD Guidelines for Multinational Enterprises, to enable supply chain transparency, adherence to laws, regulations, minimum standards, and continuous improvement. Embracing the approach of the OECD² guidelines ensures that Tata Steel UK procures its products and services responsibly. Our policies are regularly reviewed and updated, with the Responsible Procurement Policy last reviewed in July 2024.

The Responsible Procurement Policy requires a systematic and continuous evaluation of the entire supply chain aiming for constant improvement. We are determined to collaborate with our suppliers to continuously improve the processes with respect to this policy. This policy applies to all goods and services as supplied to Tata Steel by our immediate suppliers and their respective entire supply chains. Our Responsible Procurement Policy is guided by five key principles: Health and Safety, Fair Business Practices, Environmental Protection, Human Rights & Modern Slavery and Local Community Development. During the onboarding process these principles are mandatory requirements which are evaluated based on risk prior to doing any business with a Group company.

Additionally, any suppliers looking to engage with the Company must declare their commitment to the responsible sourcing expectation during onboarding. This information is currently held within two onboarding systems, a legacy platform, and a new system. Procurement is currently re-evaluating the supply base by ensuring 100% of live vendors are uploaded to the new platform.

The Policy demonstrates our commitment to ensuring our supply chain is transparent and meets our Health & Safety, Human Rights, Ethical and Environmental standards. These standards are set out in our Supplier Code of Conduct, which Tata Steel UK expect all suppliers to comply with. Specifically, we expect our suppliers to develop and implement policies and procedures to promote and protect human rights in their business and to encourage their suppliers to do likewise.

We require suppliers operating in regions recognised as having a higher risk of human rights abuse, including slavery and human trafficking, to adopt suitable and robust policies and

¹ Spend figures based on FY25

² OECD – Organisation for Economic Co-operation and Development.

procedures to prevent such abuses. This could include having suitable accreditation (e.g. SA 8000). If no suitable accreditation exists, a supplier is required to provide evidence that their policies cover the key elements of SA8000, including there being no forced labour in their operations.

Monitoring

Tata Steel UK recognises the need to be vigilant in the prevention and detection of modern slavery, through the identification of risks and addressing any potential impacts.

The risk of human rights abuses in the supply chain, including slavery and human trafficking, is included and monitored as part of our Responsible Procurement Policy.

Due diligence and risk assessments are undertaken through our Procurement sourcing activities and documented as part of the supplier on-boarding process to determine whether the standards of our Supplier Code of Conduct are being met. During the on-boarding process we perform robust screening of suppliers that include risks associated with Responsible Sourcing standards and policies, modern slavery and human trafficking, supply chain, and trade sanctions risks.

Periodic monitoring of approved suppliers is conducted through vendor qualification, contract performance reviews and general supplier visits. Where high risks are identified as part of supplier monitoring activities, supplier audits can be initiated either prior to final approval or throughout the supplier life-cycle relationship. In addition, subject to the risks identified, suppliers are subject to further due diligence screening and revalidation of supplied information on an annual cycle.

Strategic primary raw materials (i.e., iron ore, coal and coke) and certain process materials (such as tin and zinc) are products which are often sourced from higher risk countries. Going forward, Tata Steel UK is reducing its requirements for certain of these raw materials (coal, coke, iron ore) due to the strategic change to move from Blast Furnace to Electric Arc Furnace production. Tata Steel UK monitors relevant procurement categories carefully and aims to ensure that the origin of the material is always known and that purchases are made from verified sources. Over 95% of Tata Steel UK's iron ore, coal and coke purchases has been sourced directly, giving greater transparency over our primary raw material supply chain.

Following the closure of the Blast Furnaces it continues to be necessary to maintain a source of supply of steel substrate for the business' downstream operations prior to the commencement of Electric Arc Furnace production. This substrate material is being sourced from within the Tata Steel Limited Group along with other external suppliers and steps are being taken to ensure compliance with the Modern Slavery Act.

All current suppliers to Tata Steel UK have been issued a copy of the Responsible Sourcing and Modern Slavery Policies along with the Supplier Code of Conduct and updated Terms and Conditions of Purchase and have acknowledged their acceptance. Any suppliers who did not respond to this communication have been identified and deleted from SAP. Should any of these vendors be required in the future, full new vendor qualification will be required. We continue to follow our Vendor Qualification process for new suppliers confirming and acknowledging the aforementioned documents and a desk top evaluation forms part of the process which includes re-evaluating supplier information.

Reporting Concerns

Systems are in place to encourage the reporting of concerns. In addition to our own internal processes, employees and suppliers are encouraged to use our Confidential Reporting System to report any concerns they may have. This is an independently run service which enables concerns about any aspect of how we operate to be reported on a confidential (or anonymous where the local laws permit) basis. The number of confidential helpline calls received is monitored and reviewed by the Company's Compliance and Integrity Committee which meets quarterly and reports to the Tata Steel UK board on a regular basis. The Audit Committee of Tata Steel Europe Limited, as the main holding company for the Tata Steel Europe Group of companies also receive updates on a bi-annual basis. Any reported concerns are investigated thoroughly. No reports were received or investigations undertaken in respect of modern slavery or human trafficking during the 2024-25 financial year.

Raising Awareness

Tata Steel UK uses a variety of means to raise employees' awareness of its policies and ethical standards. This includes e-learning and face-to-face training, internal communications, and awareness sessions. Induction processes are in place to ensure that new staff are introduced to key policies and expectations, including the Tata Code of Conduct.

During the past year, as in previous years, through tailored training, briefing and communications, we have sought to raise the awareness and improve the understanding of the specific risks of modern slavery and human trafficking, particularly with those colleagues working in HR and Procurement who are most likely to encounter such risks.

We have also sought to raise awareness with our suppliers through our supplier portal. [Suppliers Hub | Tata Steel UK](#). This provides access to our Responsible Procurement Policy, and the Tata Code of Conduct, as well as the standard purchasing terms, and the Confidential Reporting System.

Over the coming financial year, we will continue to strengthen our approach to managing the risk of human trafficking and modern slavery within our business. We continue to revalidate our key suppliers as part of the Supplier revalidation programme, and we will continue to do so in the coming financial year. We also continue to ensure that our strategy is responsive to changing risks and that we maintain appropriate safeguards to prevent modern slavery.

Signed:



Chief Executive Officer
Tata Steel UK Limited

Date: September 2025

Date:

Our Modern Slavery Statement has been published in accordance with section 54 of the Act. It sets out the steps which Tata Steel UK Limited and operational subsidiaries in its value chain have taken to ensure slavery and human trafficking are not taking place in its supply chains or in any part of its business.

The statement applies to the financial year ending 31 March 2025