

**Declaration of Performance**  
**According to The Construction Products (Amendment etc)**  
**(EU Exit) Regulation 2020 No 1359**

Unique ID code: No. TSUK S235JR Supplied +AR or +N

**Strip S235JR / 1.0038**

Harmonised Standard: **According to EN 10025-1**

Intended use: To be used in - welded, bolted and riveted structures

Manufacturer: **Tata Steel UK Limited**  
 Port Talbot  
 South Wales  
 SA13 2NG  
 Tel: +44 (0)1639 871111  
 Website : www.tatasteeleurope.com

UK Approved Body  
 LRQA Verification Ltd  
 1, Trinity Park, Bickenhill Lane, Birmingham B37 7ES.  
 Website : www.lrq.com

System of AVCP: System of assessment and verification of constancy of performance of the product  
 System 2+

UK Approved Body LRQA Verification No 0038 performed the inspection of the manufacturing plant, factory production control, the continuous surveillance assessment and evaluation. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued under the sole responsibility of Tata Steel UK limited.

Signed for on behalf of the manufacturer by:-



Date- Sept 2023

**Richard Sidebottom**  
 Director Mills, DSO & Technical  
 Port Talbot – South Wales  
 SA13 2NG -UK

Declared Performance

Essential characteristic	Performance			Harmonised technical specification
	Dimensions		EN 10051	
Tolerances on dimensions and shape			EN 10051	EN10025-1 2004
Yield strength (transverse)	Nominal thickness (mm)		Values Min (MPa)	
	>	<=	235	
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)	
	>	<=	min max	
Elongation (transverse)	Nominal thickness (mm)		Values min (% , 80mm)	
	>	<=		
	1	1.5	17	
	1.5	2	18	
	2	2.5	19	
	2.5	3	20	
	3	16	21	
Impact strength (longitudinal)	JR		27J at + 20°C	
	Nominal thickness (mm)		Values max (%)	
Weldability CEV	>	<=	0.35	
	-	16		
Durability	Nominal thickness (mm)		Values max (%)	
	-	<=16	C:0,17 Mn: 1,40 P: 0,035 S: 0,035 N: 0,012 Cu: 0,55	

UK  
CA

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Tata Steel  
UK

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TSUK S235JR 0038/CPR/LRQ0954218/E

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EN 10025-1 – 2004

Strip S235JR / 1.0038

To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :  
 Tensile Strength :  
 Yield Strength : EN10025-2  
 Impact Strength :  
 Weldability :  
 Durability :

Dangerous Substances : No Performance Determined

**Declaration of Performance**  
(according to regulation EU No 305/2011)

Unique ID  
code

No. TSUK S235JR Supplied +AR or +N

**Strip S235JR / 1.0038**

Harmonised  
Standard

**According to EN 10025-1**

Intended Use

To be used in - welded, bolted and riveted structures

Manufacturer

Tata Steel UK Limited  
Port Talbot  
South Wales  
SA13 2NG  
Tel: +44 (0)1639 871111  
Website : www.tatasteeleurope.com

Authorised  
Representative

Simon Edwards – Head of Quality  
Tata Steel NL  
Wenckebachstraat 1 .  
Velson Noord . 1951 JZ . NL . PO Box 10.000  
IJmuiden 1970 . CA. NL

System of  
AVCP

System of assessment and verification of constancy of  
performance of the product  
System 2+

Notified Body LRQA Nderland B.V Inspection Services No. 0343 performed the inspection of the manufacturing plant, factory production control, the continuous surveillance assessment and evaluation. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued under the sole responsibility of Tata Steel UK limited

Signed for on behalf of the manufacturer by:-

Date- April 2024

**Richard Sidebottom**  
Director Mills, DSO & Technical  
Port Talbot – South Wales  
SA13 2NG -UK

Declared Performance

Essential characteristic	Performance		Harmonised technical specification	
Tolerances on dimensions and shape	Dimensions		EN 10051	
Yield strength (transverse)	Nominal thickness (mm)		Values Min (MPa)	
	>	<=		
Tensile strength (transverse)	Nominal thickness (mm)		Values (MPa)	
	>	<=	min	max
Elongation (transverse)	Nominal thickness (mm)		Values min (% , 80mm)	
	>	<=		
Impact strength (longitudinal)	Nominal thickness (mm)		Values min (% , 5.65√so)	
	>	<=		
	1	1.5	18	
	1.5	2	19	
	2	2.5	20	
	2.5	3	21	
Weldability CEV	Nominal thickness (mm)		Values max (%)	
	>	<=		
Durability	Nominal thickness (mm)		Values max (%)	
	-	<=16	C: 0,17 Mn: 1,40 P: 0,035 S: 0,035 N: 0,012 Cu: 0,55	

EN10025-1 2004



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Tata Steel  
UK

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TSUK S235JR 0343/CPR/LRQ0954218/E

EN 10025-1 – 2004

Strip S235JR / 1.0038

To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :  
Tensile Strength :  
Yield Strength : EN10025-2  
Impact Strength :  
Weldability :  
Durability :

Dangerous Substances : No Performance Determined