

**Declaration of Performance**  
**According to The Construction Products (Amendment etc)**  
**(EU Exit) Regulation 2020 No 1359**

Unique ID  
code

No. TSUK S235J0C  
**Strip S235J0C / 1.0115**

Harmonised  
Standard

**According to EN 10025-1**

Intended  
use

To be used in - welded, bolted and riveted structures

Manufacturer

Tata Steel UK Limited  
 Port Talbot  
 South Wales  
 SA13 2NG  
 Tel: +44 (0)1639 871111  
 Website : www.tatasteeluk.com

System of  
AVCP

System of assessment and verification of constancy of  
 performance of the product  
 System 2+

UK Approved Body LRQA Verification No 0038 performed the inspection of the manufacturing plant, factory production control, the continuous surveillance assessment and evaluation. The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued under the sole responsibility of Tata Steel UK limited.

Signed for on behalf of the manufacturer by:-

Date- Aug 2025

**Dean Cartwright**  
 Director Technical Tata Steel UK  
 Port Talbot – South Wales  
 SA13 2NG -UK

Declared Performance

| Essential characteristic           | Performance            |                        | Harmonised technical specification                                 |
|------------------------------------|------------------------|------------------------|--------------------------------------------------------------------|
| Tolerances on dimensions and shape | Dimensions             | EN 10051               |                                                                    |
| Yield strength (transverse)        | Nominal thickness (mm) | Values Min (MPa)       |                                                                    |
|                                    | >                      | <=                     |                                                                    |
|                                    | -                      | 16                     | 235                                                                |
| Tensile strength (transverse)      | Nominal thickness (mm) | Values (MPa)           |                                                                    |
|                                    | >                      | <=                     | min max                                                            |
|                                    | -                      | 16                     | 360 510                                                            |
| Elongation (transverse)            | Nominal thickness (mm) | Values min (% 80mm)    |                                                                    |
|                                    | >                      | <=                     |                                                                    |
|                                    | 1                      | 1.5                    | 17                                                                 |
|                                    | 1.5                    | 2                      | 18                                                                 |
|                                    | 2                      | 2.5                    | 19                                                                 |
|                                    | 2.5                    | 3                      | 20                                                                 |
|                                    | 3                      | 16                     | 21                                                                 |
|                                    | Nominal thickness (mm) | Values min (% 5.65√so) |                                                                    |
| Impact strength (longitudinal)     | J0                     | 27J at + 0°C           |                                                                    |
| Weldability CEV                    | Nominal thickness (mm) | Values max (%)         |                                                                    |
|                                    | >                      | <=                     |                                                                    |
|                                    | -                      | 16                     | 0.35                                                               |
| Durability                         | Nominal thickness (mm) | Values max (%)         |                                                                    |
|                                    | -                      | <=16                   | C:0.17<br>Mn: 1.40<br>P: 0.030<br>S: 0.030<br>N: 0.012<br>Cu: 0.55 |

EN10025-1 2004

**UK  
CA**

0038

Tata Steel  
UK

21

0038/CPR/LRQ0954218/E

EN 10025-1 – 2004

Strip S235J0C / 1.0115

To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :  
 Tensile Strength :  
 Yield Strength : EN10025-2  
 Impact Strength :  
 Weldability :  
 Durability :

Dangerous Substances : No Performance Determined

## Declaration of Performance (according to regulation EU No 305/2011)

Unique ID  
code

No. TSUK S235J0C  
**Strip S235J0C / 1.0115**

Harmonised  
Standard

**According to EN 10025-1**

Intended Use

To be used in - welded, bolted and riveted structures

Manufacturer

Tata Steel UK Limited  
Port Talbot  
South Wales  
SA13 2NG  
Tel: +44 (0)1639 871111  
Website : www.tatasteeluk.com

EU Notified Body  
LRQA Nederland B.V,  
George Hintzenweg 77,  
3068 AX Rotterdam,  
Netherlands

System of  
AVCP

System of assessment and verification of constancy of  
performance of the product  
System 2+

Notified Body LRQA Nederland B.V Inspection Services  
No. 0343 performed the inspection of the manufacturing  
plant, factory production control, the continuous  
surveillance assessment and evaluation. The performance  
of the product identified above is in conformity with the set  
of declared performance/s. This declaration of  
performance is issued under the sole responsibility of Tata  
Steel UK limited

Signed for on behalf of the manufacturer by:-



Date- Aug 2025

**Dean Cartwright**  
Director Technical Tata Steel UK  
Port Talbot – South Wales  
SA13 2NG -UK

## Declared Performance

| Essential characteristic           | Performance            |                          | Harmonised technical specification                                 |
|------------------------------------|------------------------|--------------------------|--------------------------------------------------------------------|
| Tolerances on dimensions and shape | Dimensions             | EN 10051                 |                                                                    |
| Yield strength (transverse)        | Nominal thickness (mm) | Values Min (MPa)         |                                                                    |
|                                    | >                      | <=                       |                                                                    |
|                                    | -                      | 16                       | 235                                                                |
| Tensile strength (transverse)      | Nominal thickness (mm) | Values (MPa)             |                                                                    |
|                                    | >                      | <=                       | min max                                                            |
|                                    | -                      | 16                       | 360 510                                                            |
| Elongation (transverse)            | Nominal thickness (mm) | Values min (% , 80mm)    |                                                                    |
|                                    | >                      | <=                       |                                                                    |
|                                    | 1                      | 1.5                      | 17 18                                                              |
|                                    | 1.5                    | 2                        | 19                                                                 |
|                                    | 2                      | 2.5                      | 20                                                                 |
|                                    | 2.5                    | 3                        | 21                                                                 |
|                                    | Nominal thickness (mm) | Values min (% , 5.65√so) |                                                                    |
|                                    | 3                      | 16                       | 26                                                                 |
| Impact strength (longitudinal)     | J0                     | 27J at + 0°C             |                                                                    |
| Weldability CEV                    | Nominal thickness (mm) | Values max (%)           |                                                                    |
|                                    | >                      | <=                       |                                                                    |
|                                    | -                      | 16                       | 0.35                                                               |
| Durability                         | Nominal thickness (mm) | Values max (%)           |                                                                    |
|                                    | -                      | <=16                     | C:0,17<br>Mn: 1,40<br>P: 0,030<br>S: 0,030<br>N: 0.012<br>Cu: 0.55 |

EN10025-1 2004



0343

Tata Steel  
UK

13

0343/CPR/LRQ0954218/E

EN 10025-1 – 2004

Strip S235J0C / 1.0115

To be used in - welded, bolted and riveted structures

Tolerances on dimensions : Strip EN10051

Elongation :  
Tensile Strength :  
Yield Strength : EN10025-2  
Impact Strength :  
Weldability :  
Durability :

Dangerous Substances : No Performance Determined